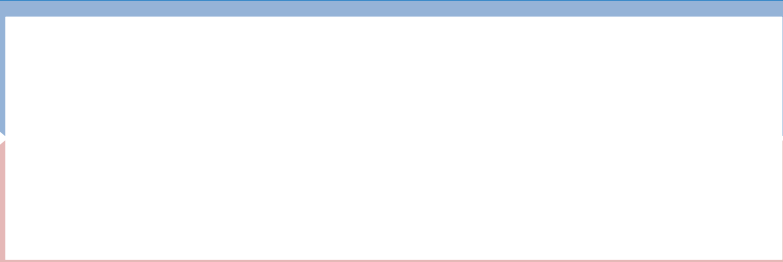




**QUALITY / TRACEABILITY**  
**PRODUCTION / ASSEMBLY**  
**SAFETY / HACCP**



**INTER-PERSONAL COMMUNICATION**  
**"SOCIALIZING"**  
**PRESENTING & REPORTING**



**SUPPLY**



**FLOW-CHAIN**  
**LOGISTICS**



**SHIPPING**



**PURCHASES**



**CUSTOMER-SUPPLIER**  
**RELATIONSHIP**



**SALES**

